

**ABSTRACT**

Disclosed is a washing machine having an improved circulation apparatus for pumping water in a lower side of the tub and discharging the pumped water from an upper side of the tub. The circulation apparatus includes a circulation motor, a circulation hose and an injection unit. The circulation motor communicates with a lower side of a tub of a washing machine to pump water in the tub. The circulation hose has one end that is connected with the circulation motor, and guides the pumped water. The injection unit includes a nozzle. that has a facing surface facing an inside of a drum and left and right surfaces of the facing surface, the facing surface and the left and right surfaces being completely opened. The nozzle disperses the water into the inside of the drum.